

TensorGrip TC49 Canister Spray Adhesive QUIN GLOBAL ASIA PACIFIC

Version No: 1.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 4

Issue Date: **12/07/2022** Print Date: **21/09/2023** L.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier		
Product name	TensorGrip TC49 Canister Spray Adhesive	
Synonyms	Not Available	
Proper shipping name	CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S. (contains acetone)	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Adhesives

Details of the manufacturer or supplier of the safety data sheet

Registered company name	QUIN GLOBAL ASIA PACIFIC		
Address	63 Hincksman Street Queanbeyan, NSW 2620 Australia		
Telephone	+61 2 6175 0574		
Fax	Not Available		
Website	www.quinglobal.com		
Email	sales@quinglobal.com.au		

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE (24/7)		
Emergency telephone numbers	+61 1800 951 288		
Other emergency telephone numbers	+61 3 9573 3188		

Once connected and if the message is not in your preferred language then please dial ${\bf 01}$

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification [1]	Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 2, Skin Corrosion/Irritation Category 2, Gases Under Pressure (Liquefied Gas), Aspiration Hazard Category 1, Flammable Gases Category 1A
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)











Signal word

Danger

Hazard statement(s)

H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.

Version No: **1.1** Page **2** of **17** Issue Date: **12/07/2022**

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

H411	Toxic to aquatic life with long lasting effects.	
AUH044	Risk of explosion if heated under confinement.	
H315	Causes skin irritation.	
H280	Contains gas under pressure; may explode if heated.	
H304	May be fatal if swallowed and enters airways.	
H220	Extremely flammable gas.	

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.		
P271	Jse only outdoors or in a well-ventilated area.		
P261	Avoid breathing gas.		
P273	Avoid release to the environment.		
P280	Wear protective gloves, protective clothing, eye protection and face protection.		
P264	Wash all exposed external body areas thoroughly after handling.		

Precautionary statement(s) Response

Troductionary statement(s) response				
IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.				
Do NOT induce vomiting.				
Leaking gas fire: Do not extinguish, unless leak can be stopped safely.				
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.				
Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.				
If eye irritation persists: Get medical advice/attention.				
In case of leakage, eliminate all ignition sources.				
Collect spillage.				
IF ON SKIN: Wash with plenty of water and soap.				
IF INHALED: Remove person to fresh air and keep comfortable for breathing.				
If skin irritation occurs: Get medical advice/attention.				
Take off contaminated clothing and wash it before reuse.				

Precautionary statement(s) Storage

P405	Store locked up.	
P410+P403	Protect from sunlight. Store in a well-ventilated place.	
P403+P233	Store in a well-ventilated place. Keep container tightly closed.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight] Name		
67-64-1	10-30	acetone	
110-82-7	20-40	<u>cyclohexane</u>	
115-10-6	30-50	dimethyl ether	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HClS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available		

SECTION 4 First aid measures

Description of first aid measures

Eye Contact

- If product comes in contact with eyes remove the patient from gas source or contaminated area.
- ► Take the patient to the nearest eye wash, shower or other source of clean water.
- Open the eyelid(s) wide to allow the material to evaporate.
- Gently rinse the affected eye(s) with clean, cool water for at least 15 minutes. Have the patient lie or sit down and tilt the head back. Hold the eyelid(s) open and pour water slowly over the eyeball(s) at the inner corners, letting the water run out of the outer corners.
- The patient may be in great pain and wish to keep the eyes closed. It is important that the material is rinsed from the eyes to prevent further damage.
- ► Ensure that the patient looks up, and side to side as the eye is rinsed in order to better reach all parts of the eye(s)
- Transport to hospital or doctor.
- ▶ Even when no pain persists and vision is good, a doctor should examine the eye as delayed damage may occur.
- If the patient cannot tolerate light, protect the eyes with a clean, loosely tied bandage.
- ► Ensure verbal communication and physical contact with the patient.
- **DO NOT** allow the patient to rub the eyes

Version No: **1.1** Page **3** of **17** Issue Date: **12/07/2022**Print Date: **21/09/2023**

TensorGrip TC49 Canister Spray Adhesive

DO NOT allow the patient to tightly shut the eyes DO NOT introduce oil or ointment into the eye(s) without medical advice DO NOT use hot or tepid water. If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. In case of cold burns (frost-bite): Move casualty into warmth before thawing the affected part; if feet are affected carry if possible ▶ Bathe the affected area immediately in luke-warm water (not more than 35 deg C) for 10 to 15 minutes, immersing if possible and without **Skin Contact** rubbing DO NOT apply hot water or radiant heat. Apply a clean, dry, light dressing of 'fluffed-up' dry gauze bandage If a limb is involved, raise and support this to reduce swelling If an adult is involved and where intense pain occurs provide pain killers such as paracetomol Transport to hospital, or doctor Subsequent blackening of the exposed tissue indicates potential of necrosis, which may require amputation. Following exposure to gas, remove the patient from the gas source or contaminated area. NOTE: Personal Protective Equipment (PPE), including positive pressure self-contained breathing apparatus may be required to assure the safety of the rescuer. Prostheses such as false teeth, which may block the airway, should be removed, where possible, prior to initiating first aid procedures. If the patient is not breathing spontaneously, administer rescue breathing. If the patient does not have a pulse, administer CPR. Inhalation If medical oxygen and appropriately trained personnel are available, administer 100% oxygen. Summon an emergency ambulance. If an ambulance is not available, contact a physician, hospital, or Poison Control Centre for further instruction. Keep the patient warm, comfortable and at rest while awaiting medical care. MONITOR THE BREATHING AND PULSE, CONTINUOUSLY Administer rescue breathing (preferably with a demand-valve resuscitator, bag-valve mask-device, or pocket mask as trained) or CPR if necessary Not considered a normal route of entry. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.

Avoid giving milk or oils.Avoid giving alcohol.

- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology] for lower alkyl ethers:

BASIC TREATMENT

Establish a patent airway with suction where necessary.

Ingestion

- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- A low-stimulus environment must be maintained.
- ▶ Monitor and treat, where necessary, for shock.
- Anticipate and treat, where necessary, for seizures
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension without signs of hypovolaemia may require vasopressors.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Ethers may produce anion gap acidosis. Hyperventilation and bicarbonate therapy might be indicated.
- Haemodialysis might be considered in patients with impaired renal function.
- Consult a toxicologist as necessary

BRONSTEIN. A.C. and CURRANCE. P.L.

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994 Version No: **1.1** Page **4** of **17** Issue Date: **12/07/2022**

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

For gas exposures:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- $\mbox{\ensuremath{\,^{\blacktriangleright}}}$ Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.

ADVANCED TREATMENT

- F Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Firefighting measures

Extinguishing media

DO NOT EXTINGUISH BURNING GAS UNLESS LEAK CAN BE STOPPED SAFELY:

OTHERWISE: LEAVE GAS TO BURN.

FOR SMALL FIRE:

- Dry chemical, CO2 or water spray to extinguish gas (only if absolutely necessary and safe to do so).
- ► DO NOT use water jets.

FOR LARGE FIRE:

- ► Cool cylinder by direct flooding quantities of water onto upper surface until well after fire is out.
- ▶ DO NOT direct water at source of leak or venting safety devices as icing may occur.

Special hazards arising from the substrate or mixture

Fire Incompatibility

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

FOR FIRES INVOLVING MANY GAS CYLINDERS:

- To stop the flow of gas, specifically trained personnel may inert the atmosphere to reduce oxygen levels thus allowing the capping of leaking container(s).
- ▶ Reduce the rate of flow and inject an inert gas, if possible, before completely stopping the flow to prevent flashback.
- DO NOT extinguish the fire until the supply is shut off otherwise an explosive re-ignition may occur.
- If the fire is extinguished and the flow of gas continues, used increased ventilation to prevent build-up, of explosive atmosphere.
 Use non-sparking tools to close container valves.
- Be CAUTIOUS of a Boiling Liquid Evaporating Vapour Explosion, BLEVE, if fire is impinging on surrounding containers.
 Direct 2500 litre/min (500 gpm) water stream onto containers above liquid level with the assistance remote monitors.

GENERAL

- Alert Fire Brigade and tell them location and nature of hazard.
- ► May be violently or explosively reactive
- Wear breathing apparatus plus protective gloves.
- ► Consider evacuation
- Fight fire from a safe distance, with adequate cover.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- DO NOT approach cylinders suspected to be hot.
- Cool fire-exposed cylinders with water spray from a protected location.
- If safe to do so, remove containers from path of fire

Fire Fighting

FIRE FIGHTING PROCEDURES:

- ▶ The only safe way to extinguish a flammable gas fire is to stop the flow of gas.
- If the flow cannot be stopped, allow the entire contents of the cylinder to burn while cooling the cylinder and surroundings with water from a suitable distance.
- Extinguishing the fire without stopping the gas flow may permit the formation of ignitable or explosive mixtures with air. These mixtures may propagate to a source of ignition.

SPECIAL HAZARDS

- ▶ Excessive pressures may develop in a gas cylinder exposed in a fire; this may result in explosion.
- Cylinders with pressure relief devices may release their contents as a result of fire and the released gas may constitute a further source of hazard for the fire-fighter.
- Cylinders without pressure-relief valves have no provision for controlled release and are therefore more likely to explode if exposed to fire.

FIRE FIGHTING REQUIREMENTS:

The need for proximity, entry and flash-over protection and special protective clothing should be determined for each incident, by a competent fire-fighting safety professional.

Version No: 1.1 Issue Date: 12/07/2022 Page 5 of 17

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

► HIGHLY FLAMMABLE: will be easily ignited by heat, sparks or flames.

- Will form explosive mixtures with air
- Fire exposed containers may vent contents through pressure relief valves thereby increasing fire intensity and/ or vapour concentration.
- Vapours may travel to source of ignition and flash back.
- Containers may explode when heated Ruptured cylinders may rocket
- Fire may produce irritating, poisonous or corrosive gases
- Runoff may create fire or explosion hazard.
- May decompose explosively when heated or involved in fire.
- High concentration of gas may cause asphyxiation without warning.
- Contact with gas may cause burns, severe injury and/ or frostbite

Combustion products include:

carbon monoxide (CO)

carbon dioxide (CO2)

other pyrolysis products typical of burning organic material.

Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.

Vented gas is more dense than air and may collect in pits, basements.

HAZCHEM

SECTION 6 Accidental release measures

Fire/Explosion Hazard

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

- DO NOT enter confined spaces where gas may have accumulated.
- ▶ Shut off all sources of possible ignition and increase ventilation.
- **Minor Spills**
- Clear area of personnel. Stop leak only if safe to so do.
 - Remove leaking cylinders to safe place. release pressure under safe controlled conditions by opening valve.
 - Orientate cylinder so that the leak is gas, not liquid, to minimise rate of leakage
 - Keep area clear of personnel until gas has dispersed.

▶ Clear area of all unprotected personnel and move upwind.

- Alert Emergency Authority and advise them of the location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body clothing with breathing apparatus.
- Prevent by any means available, spillage from entering drains and water-courses.
- Consider evacuation.
- Shut off all possible sources of ignition and increase ventilation.
- No smoking or naked lights within area
- Use extreme caution to prevent violent reaction.
- Stop leak only if safe to so do.
- Water spray or fog may be used to disperse vapour.
- DO NOT enter confined space where gas may have collected.
- Keep area clear until gas has dispersed.
- Remove leaking cylinders to a safe place.
- Fit vent pipes. Release pressure under safe, controlled conditions
- Burn issuing gas at vent pipes.
- ▶ DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Major Spills

Precautions for safe handling

The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- \cdot Electrostatic discharge may be generated during pumping this may result in fire.
- · Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- · Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec).
- Safe handling
- · Avoid splash filling.
- \cdot Do NOT use compressed air for filling discharging or handling operations.
- · Wait 2 minutes after tank filling (for tanks such as those on
- · road tanker vehicles) before opening hatches or manholes. · Wait 30 minutes after tank filling (for large storage tanks)
- · before opening hatches or manholes. Even with proper
- $\boldsymbol{\cdot}$ grounding and bonding, this material can still accumulate an
- · electrostatic charge. If sufficient charge is allowed to
- · accumulate, electrostatic discharge and ignition of flammable
- · air-vapour mixtures can occur. Be aware of handling
- · operations that may give rise to additional hazards that result

Version No: 1.1 Page 6 of 17 Issue Date: 12/07/2022

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

- · from the accumulation of static charges. These include but are
- · not limited to pumping (especially turbulent flow), mixing
- · filtering, splash filling, cleaning and filling of tanks and
- $\boldsymbol{\cdot}$ containers, sampling, switch loading, gauging, vacuum truck
- · operations, and mechanical movements. These activities may \cdot lead to static discharge e.g. spark formation. Restrict line
- · velocity during pumping in order to avoid generation of
- \cdot electrostatic discharge (= 1 m/s until fill pipe submerged to
- \cdot twice its diameter, then = 7 m/s). Avoid splash filling.
- $\boldsymbol{\cdot}$ Do NOT use compressed air for filling, discharging, or handling operations
- · Consider use in closed pressurised systems, fitted with temperature, pressure and safety relief valves which are vented for safe dispersal. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature
- · The tubing network design connecting gas cylinders to the delivery system should include appropriate pressure indicators and vacuum or suction lines
- · Fully-welded types of pressure gauges, where the bourdon tube sensing element is welded to the gauge body, are recommended.
- · Before connecting gas cylinders, ensure manifold is mechanically secure and does not containing another gas. Before disconnecting gas cylinder, isolate supply line segment proximal to cylinder, remove trapped gas in supply line with aid of vacuum pump
- When connecting or replacing cylinders take care to avoid airborne particulates violently ejected when system pressurises.
- · Consider the use of doubly-contained piping; diaphragm or bellows sealed, soft seat valves; backflow prevention devices; flash arrestors; and flow monitoring or limiting devices. Gas cabinets, with appropriate exhaust treatment, are recommended, as is automatic monitoring of the secondary enclosures and work areas for release.
- · Use a pressure reducing regulator when connecting cylinder to lower pressure (<100 psig) piping or systems
- · Use a check valve or trap in the discharge line to prevent hazardous back-flow into the cylinder
- · Check regularly for spills or leaks. Keep valves tightly closed but do not apply extra leverage to hand wheels or cylinder keys.
- · Open valve slowly. If valve is resistant to opening then contact your supervisor
- · Valve protection caps must remain in place must remain in place unless container is secured with valve outlet piped to use point.
- · Never insert a pointed object (e.g hooks) into cylinder cap openings as a means to open cap or move cylinder. Such action can inadvertently turn the valve and gas a gas leak. Use an adjustable strap instead of wrench to free an over-tight or rusted cap.
- · A bubble of gas may buildup behind the outlet dust cap during transportation, after prolonged storage, due to defective cylinder valve or if a dust cap is inserted without adequate evacuation of gas from the line. When loosening dust cap, preferably stand cylinder in a suitable enclosure and take cap off slowly. Never face the dust cap directly when removing it; point cap away from any personnel or any object that may pose a hazard. under negative pressure (relative to atmospheric gas)
- · Suck back of water into the container must be prevented. Do not allow backfeed into the container.
- · Do NOT drag, slide or roll cylinders use a suitable hand truck for cylinder movement
- · Test for leakage with brush and detergent NEVER use a naked flame.
- · Do NOT heat cylinder by any means to increase the discharge rate of product from cylinder.
- · Leaking gland nuts may be tightened if necessary.
- If a cylinder valve will not close completely, remove the cylinder to a well ventilated location (e.g. outside) and, when empty, tag as FAULTY and return to supplier.
- · Obtain a work permit before attempting any repairs.
- · DO NOT attempt repair work on lines, vessels under pressure.
- · Atmospheres must be tested and O.K. before work resumes after leakage.
- Avoid generation of static electricity. Earth all lines and equipment.
- DO NOT transfer gas from one cylinder to another

Cylinders should be stored in a purpose-built compound with good ventilation, preferably in the open.

- Such compounds should be sited and built in accordance with statutory requirements.
- The storage compound should be kept clear and access restricted to authorised personnel only.
- Cylinders stored in the open should be protected against rust and extremes of weather Cylinders in storage should be properly secured to prevent toppling or rolling
- Cylinder valves should be closed when not in use.
- Where cylinders are fitted with valve protection this should be in place and properly secured.
- Gas cylinders should be segregated according to the requirements of the Dangerous Goods Act(s).
- Cylinders containing flammable gases should be stored away from other combustible materials. Alternatively a fire-resistant partition may be used.
- Check storage areas for flammable or hazardous concentrations of gases prior to entry.
- Preferably store full and empty cylinders separately.
- Full cylinders should be arranged so that the oldest stock is used first.
- Cylinders in storage should be checked periodically for general condition and leakage.
- Protect cylinders against physical damage. Move and store cylinders correctly as instructed for their manual handling.

NOTE: A 'G' size cylinder is usually too heavy for an inexperienced operator to raise or lower.

Conditions for safe storage, including any incompatibilities

- Cylinder:
- Ensure the use of equipment rated for cylinder pressure.
- Ensure the use of compatible materials of construction.
- Valve protection cap to be in place until cylinder is secured, connected.
- Cylinder must be properly secured either in use or in storage
- Cylinder valve must be closed when not in use or when empty.
- Segregate full from empty cylinders.

WARNING: Suckback into cylinder may result in rupture. Use back-flow preventive device in piping.

Storage incompatibility

Suitable container

Other information

- Dimethyl ether: ▶ is a peroxidisable gas
- may be heat and shock sensitive
- is able to form unstable peroxides on prolonged exposure to air
- reacts violently with oxidisers, aluminium hydride, lithium aluminium hydride
- is incompatible with strong acids, metal salts

Cyclohexane

- reacts violently with strong oxidisers, nitrogen tetraoxide
- ▶ may generate electrostatic charges, due to low conductivity, following flow or agitation

Version No: 1.1 Page 7 of 17 Issue Date: 12/07/2022

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

Ethers

- · may react violently with strong oxidising agents and acids.
- can act as bases.- they form salts with strong acids and addition complexes with Lewis acids; the complex between diethyl ether and boron trifluoride is an example.
- · are generally stable to water under neutral conditions and ambient temperatures.
- \cdot are hydrolysed by heating in the presence of halogen acids, particularly hydrogen iodide
- · are relatively inert In other reactions, which typically involve the breaking of the carbon-oxygen bond
- ▶ The tendency of many ethers to form explosive peroxides is well documented.
- Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe.
- When solvents have been freed from peroxides (by percolation through a column of activated alumina for example), the absorbed peroxides must promptly be desorbed by treatment with the polar solvents methanol or water, which should be discarded safely,
- Compressed gases may contain a large amount of kinetic energy over and above that potentially available from the energy of reaction produced by the gas in chemical reaction with other substances

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	acetone	Acetone	500 ppm / 1185 mg/m3	2375 mg/m3 / 1000 ppm	Not Available	Not Available
Australia Exposure Standards	cyclohexane	Cyclohexane	100 ppm / 350 mg/m3	1050 mg/m3 / 300 ppm	Not Available	Not Available
Australia Exposure Standards	dimethyl ether	Dimethyl ether	400 ppm / 760 mg/m3	950 mg/m3 / 500 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
acetone	Not Available	Not Available	Not Available
cyclohexane	300 ppm	1700* ppm	10000** ppm
dimethyl ether	3,000 ppm	3800* ppm	7200* ppm

Ingredient	Original IDLH	Revised IDLH
acetone	2,500 ppm	Not Available
cyclohexane	1,300 ppm	Not Available
dimethyl ether	Not Available	Not Available

MATERIAL DATA

for dimethyl ether

The no-effect-level for dimethyl ether is somewhere between 2000 ppm (rabbits) and 50,000 ppm (humans) with possible cardiac sensitisation occurring around 200,000 ppm (dogs). The AIHA has adopted a safety factor of 100 in respect to the 50,000 ppm level in its recommendation for a workplace environmental exposure level (WEEL) which is thought to protect against both narcotic and sensitising effects. This level is consistent with the TLV-TWA of 400 ppm for diethyl ether and should be easily achievable using current technologies. The use of the traditionally allowable excursion of 1.25 to the level of 6.25 ppm is felt to be more than adequate as an upper safe limit of exposure.

Human data:

50,000 ppm (12 mins): Feelings of mild intoxication.

75,000 ppm (12 mins): As above plus slight lack of attenuation.

82,000 ppm (12 mins): Some incoordination, slight blurring of vision

(30 mins): As above plus analgesia of the face and rushing of blood to the face

100,000 ppm (10-20 mins): Narcotic symptoms; (64 mins): Sickness (assumed to be nausea)

144,000 ppm (36 mins):Unconsciousness

Exposed individuals are NOT reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

ClassOSF Description

Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities 550

- В 26-550 As 'A' for 50-90% of persons being distracted
- C 1-26 As 'A' for less than 50% of persons being distracted
- 0.18-1 10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached D
- <0.18 As 'D' for less than 10% of persons aware of being tested

Odour Threshold Value: 3.6 ppm (detection), 699 ppm (recognition)

Saturation vapour concentration: 237000 ppm @ 20 C

NOTE: Detector tubes measuring in excess of 40 ppm, are available.

Exposure at or below the recommended TLV-TWA is thought to protect the worker against mild irritation associated with brief exposures and the bioaccumulation, chronic irritation of the respiratory tract and headaches associated with long-term acetone exposures. The NIOSH REL-TWA is substantially lower and has taken into account slight irritation experienced by volunteer subjects at 300 ppm. Mild irritation to acclimatised workers begins at about 750 ppm - unacclimatised subjects will experience irritation at about 350-500 ppm but acclimatisation can occur rapidly. Disagreement between the peak bodies is based largely on the view by ACGIH that widespread use of acetone, without evidence of significant adverse health effects at higher concentrations, allows acceptance of a higher limit.

Half-life of acetone in blood is 3 hours which means that no adjustment for shift-length has to be made with reference to the standard 8 hour/day, 40 hours per week because body clearance occurs within any shift with low potential for accumulation.

A STEL has been established to prevent excursions of acetone vapours that could cause depression of the central nervous system.

Odour Safety Factor(OSF)

OSF=38 (ACETONE)

Version No: **1.1** Page **8** of **17** Issue Date: **12/07/2022**

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

For cyclohexane:

Odour Threshold Value: 784 ppm (detection)

NOTE: Detector tubes for cyclohexane, measuring in excess of 100 ppm are commercially available.

The recommended TLV-TWA represents the borderline of irritation but takes into account the practical difficulties of achieving lower values in the workplace. Whether serious or long-lasting consequences result from exposure at 300 ppm or whether humans become narcosed or fatigued remains to be established. The present value is thought to be a satisfactory bench-mark until further studies are made.

Odour Safety Factor(OSF) OSF=4 (CYCLOHEXANE)

May act as a simple asphyxiants; these are gases which, when present in high concentrations, reduce the oxygen content in air below that required to support breathing, consciousness and life; loss of consciousness, with death by suffocation may rapidly occur in an oxygen deficient atmosphere.

CARE: Most simple asphyxiants are odourless or possess low odour and there is no warning on entry into an oxygen deficient atmosphere. If there is any doubt, oxygen content can be checked simply and quickly. It may not be appropriate to only recommend an exposure standard for simple asphyxiants rather it is essential that sufficient oxygen be maintained. Air normally has 21 percent oxygen by volume, with 18 percent regarded as minimum under normal atmospheric pressure to maintain consciousness / life. At pressures significantly higher or lower than normal atmospheric pressure, expert guidance should be sought.

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

- · Areas where cylinders are stored require good ventilation and, if enclosed need discrete/ controlled exhaust ventilation.
- · Vented gas is flammable, and may spread from its origin. Vent path must not contain ignition sources, pilot lights, naked flames.
- · Secondary containment and exhaust gas treatment may be required by certain jurisdictions.
- · Local exhaust ventilation (explosion proof) is usually required in workplaces.
- · Consideration should be given to the use of doubly-contained piping; diaphragm or bellows-sealed, soft-seat valves; backflow prevention devices; flash arrestors and flow- monitoring or limiting devices.
- · Automated controls should ensure that workplace atmospheres do not exceed 25% of the lower explosive limit (LEL) (if available).
- · Monitor the work area and secondary containments for release of gas
- · Automated alerting systems with automatic shutdown of gas-flow may be appropriate and may in fact be mandatory in certain jurisdictions.
- Respiratory protection in the form of air-supplied or self-contained breathing equipment must be worn if the oxygen concentration in the workplace air is less than 19%.
- \cdot Cartridge respirators $\mbox{\bf DO}$ $\mbox{\bf NOT}$ give protection and may result in rapid suffocation.

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Appropriate engineering controls

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2.5 m/s (200-500 f/min.) for extraction of gases discharged 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

- · Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.
- Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.
- · Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered.. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)

Individual protection measures, such as personal protective equipment











Eye and face protection

- ► Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- Full face shield may be required for supplementary but never for primary protection of eyes.
 - Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

Version No: **1.1** Page **9** of **17** Issue Date: **12/07/2022**

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

Skin protection See Hand protection below When handling sealed and suitably insulated cylinders wear cloth or leather gloves. Insulated gloves:

NOTE: Insulated gloves should be loose fitting so that may be removed quickly if liquid is spilled upon them. Insulated gloves are not made to permit hands to be placed in the liquid; they provide only short-term protection from accidental contact with the liquid.

Body protection

See Other protection below

- The clothing worn by process operators insulated from earth may develop static charges far higher (up to 100 times) than the minimum ignition energies for various flammable gas-air mixtures. This holds true for a wide range of clothing materials including cotton.
- Avoid dangerous levels of charge by ensuring a low resistivity of the surface material worn outermost.

BRETHERICK: Handbook of Reactive Chemical Hazards.

- ▶ Protective overalls, closely fitted at neck and wrist.
- ▶ Eye-wash unit.

IN CONFINED SPACES:

- Non-sparking protective boots
- Static-free clothing.
- Other protection Ens

Ensure availability of lifeline.
Staff should be trained in all aspects of rescue work.

Rescue gear: Two sets of SCBA breathing apparatus Rescue Harness, lines etc.

- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

TensorGrip TC49 Canister Spray Adhesive

Material	СРІ
BUTYL	С
BUTYL/NEOPRENE	С
CPE	С
HYPALON	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NITRILE	С
NITRILE+PVC	С
PE/EVAL/PE	С
PVA	С
PVC	С
PVDC/PE/PVDC	С
SARANEX-23	С
SARANEX-23 2-PLY	С
TEFLON	С
VITON	С
VITON/NEOPRENE	С

- * CPI Chemwatch Performance Index
- A: Best Selection
- B: Satisfactory; may degrade after 4 hours continuous immersion
- C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

Glove — In order of recommendation	
TouchNTuff® DermaShield™ 73-701	
DermaShield™ 73-711	
AlphaTec® 15-554	
AlphaTec® 38-612	

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS / Class 1	-	AX-PAPR-AUS / Class 1
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	AX-3	-
100+ x ES	-	Air-line**	-

- * Continuous-flow; ** Continuous-flow or positive pressure demand A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)
- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- Positive pressure, full face, air-supplied breathing apparatus should be used for work in enclosed spaces if a leak is suspected or the primary containment is to be opened (e.g. for a cylinder change)
- Air-supplied breathing apparatus is required where release of gas from primary containment is either suspected or demonstrated.

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AX-AUS / Class 1	-
up to 50	1000	-	AX-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	AX-2

Version No: **1.1** Page **10** of **17** Issue Date: **12/07/2022**

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

MICROFLEX® NeoPro® NPG-888
MICROFLEX® 73-847
MICROFLEX® Neogard® C52
TouchNTuff® 73-500
BioClean™ Ultimate BUPS
AlphaTec® 53-001

NI A A STALL

Not Available

up to 100	10000	-	AX-3
100+		-	Airline**

^{** -} Continuous-flow or positive pressure demand.

Explosive properties

Not Available

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Not Available		
Physical state	Liquified Gas Relative density (Water = 1) 0.709		0.709
Odour	Not Available	ole Partition coefficient n-octanol / water	
Odour threshold	Not Available Auto-ignition temperature (°C) 350		350
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Applicable
Melting point / freezing point (°C)	-141.5	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	-24.8	Molecular weight (g/mol)	Not Available
Flash point (°C)	-41.1	Taste	Not Available

Flammability HIGHLY FLAMMABLE. Oxidising properties Not Available Upper Explosive Limit (%) 3.4 Surface Tension (dyn/cm or mN/m) Not Available

 Lower Explosive Limit (%)
 18.2
 Volatile Component (%vol)
 Not Available

 Vapour pressure (kPa)
 434
 Gas group
 Not Available

Solubility in water Immiscible pH as a solution (1%) Not Available

Vapour density (Air = 1) 1.6 VOC g/L Not Available

SECTION 10 Stability and reactivity

Evaporation rate

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Inhaled

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.

Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination

Version No: **1.1** Page **11** of **17** Issue Date: **12/07/2022**

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

Ethers produce narcosis following inhalation.

Inhalation of lower alkyl ethers may result in central nervous system depression or stimulation, intoxication, headache, dizziness, weakness, blurred vision, seizures and possible coma. Cardiovascular involvement may produce hypotension, bradycardia and cardiovascular collapse, whilst respiratory symptoms might include irritation of nose and throat, cough, laryngeal spasm, pharyngitis, irregular respiration, depression, pulmonary oedema and respiratory arrest. Nausea, vomiting and salivation might also indicate overexposure.

Convulsions, respiratory distress or paralysis, asphyxia, pneumonitis, and unconsciousness are all serious manifestations of poisoning. Fatalities have been reported. Kidney and liver damage with interstitial cystitis may result from massive exposures.

Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.

Symptoms of asphyxia (suffocation) may include headache, dizziness, shortness of breath, muscular weakness, drowsiness and ringing in the ears. If the asphyxia is allowed to progress, there may be nausea and vomiting, further physical weakness and unconsciousness and, finally, convulsions, coma and death. Significant concentrations of the non-toxic gas reduce the oxygen level in the air. As the amount of oxygen is reduced from 21 to 14 volume %, the pulse rate accelerates and the rate and volume of breathing increase. The ability to maintain attention and think clearly is diminished and muscular coordination is somewhat disturbed. As oxygen decreases from 14-10% judgement becomes faulty; severe injuries may cause no pain. Muscular exertion leads to rapid fatigue. Further reduction to 6% may produce nausea and vomiting and the ability to move may be lost. Permanent brain damage may result even after resuscitation at exposures to this lower oxygen level. Below 6% breathing is in gasps and convulsions may occur. Inhalation of a mixture containing no oxygen may result in unconsciousness from the first breath and death will follow in a few minutes.

The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.

Rabbits survived 8 hour exposures to cyclohexane at 18500 ppm but 26600 ppm was lethal after 1 hour exposure. A concentration of 12600 ppm produced lethargy, narcosis, increased respiration rate and convulsions- 3330 ppm failed to elicit an effect. 300 ppm is reported to be irritating to human eyes and mucous membranes.

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Ingestion

Ingestion of alkyl ethers may produce symptoms similar to those produced following inhalation.

Not normally a hazard due to physical form of product.

Considered an unlikely route of entry in commercial/industrial environments

Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.

Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).

Accidental ingestion of the material may be damaging to the health of the individual.

Skin Contact

Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.

The material may accentuate any pre-existing dermatitis condition

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

Alkyl ethers may defat and dehydrate the skin producing dermatoses. Absorption may produce headache, dizziness, and central nervous system depression.

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Vapourising liquid causes rapid cooling and contact may cause cold burns, frostbite, even through normal gloves. Frozen skin tissues are painless and appear waxy and yellow. Signs and symptoms of frost-bite may include 'pins and needles', paleness followed by numbness, a hardening an stiffening of the skin, a progression of colour changes in the affected area, (first white, then mottled and blue and eventually black; on recovery, red, hot, painful and blistered).

Eye

Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.

Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce

Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.

Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.

irritation after brief exposures..

Eye contact with alkyl ethers (vapours or liquid) may produce irritation, redness and lachrymation.

Eye contact with alkyl ethers (vapours or liquid) may produce irritation, redness and lachrymation

Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests.

Chronic

Exposure to the material may cause concerns for human fertility, generally on the basis that results in animal studies provide sufficient evidence to cause a strong suspicion of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects, but which are not a secondary non-specific consequence of other toxic effects.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Principal route of occupational exposure to the gas is by inhalation.

Chronic exposure to alkyl ethers may result in loss of appetite, excessive thirst, fatigue, and weight loss

Workers exposed to 700 ppm acetone for 3 hours/day for 7-15 years showed inflammation of the respiratory tract, stomach and duodenum, attacks of giddiness and loss of strength. Exposure to acetone may enhance liver toxicity of chlorinated solvents.

Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.

TensorGrip TC49 Canister Spray Adhesive

TOXICITY	IRRITATION
Not Available	Not Available

Version No: 1.1 Page 12 of 17 Issue Date: 12/07/2022

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 20000 mg/kg ^[2]	Eye (human): 500 ppm - irritant
	Inhalation(Mouse) LC50; 44 mg/L4h ^[2]	Eye (rabbit): 20mg/24hr -moderate
aaatana	Oral (Rat) LD50: 5800 mg/kg ^[2]	Eye (rabbit): 3.95 mg - SEVERE
acetone		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): 500 mg/24hr - mild
		Skin (rabbit):395mg (open) - mild
		Skin: no adverse effect observed (not irritating) ^[1]
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
lohexane	Inhalation(Rat) LC50: >5540 ppm4h ^[1]	Skin(rabbit): 1548 mg/48hr - mild

cyclo

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
Inhalation(Rat) LC50: >5540 ppm4h ^[1]	Skin(rabbit): 1548 mg/48hr - mild
Oral (Rat) LD50: 12705 mg/kg ^[2]	Skin: adverse effect observed (irritating) ^[1]
	Skin: no adverse effect observed (not irritating) ^[1]

dimethyl ether

TOXICITY	IRRITATION
Inhalation(Rat) LC50: >20000 ppm4h ^[1]	Not Available

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

TensorGrip TC49 Canister Spray Adhesive

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

ACETONE

The acute toxicity of acetone is low. Acetone is not a skin irritant or sensitiser but is a defatting agent to the skin. Acetone is an eye irritant. The subchronic toxicity of acetone has been examined in mice and rats that were administered acetone in the drinking water and again in rats treated by oral gavage. Acetone-induced increases in relative kidney weight changes were observed in male and female rats used in the oral 13-week study. Acetone treatment caused increases in the relative liver weight in male and female rats that were not associated with histopathologic effects and the effects may have been associated with microsomal enzyme induction. Haematologic effects consistent with macrocytic anaemia were also noted in male rats along with hyperpigmentation in the spleen. The most notable findings in the mice were increased liver and decreased spleen weights. Overall, the no-observed-effect-levels in the drinking water study were 1% for male rats (900 mg/kg/d) and male mice (2258 mg/kg/d), 2% for female mice (5945 mg/kg/d), and 5% for female rats (3100 mg/kg/d). For developmental effects, a statistically significant reduction in foetal weight, and a slight, but statistically significant increase in the percent incidence of later resorptions were seen in mice at 15,665 mg/m3 and in rats at 26,100 mg/m3. The no-observable-effect level for developmental toxicity was determined to be 5220 mg/m3 for both rats and mice

Teratogenic effects were not observed in rats and mice tested at 26,110 and 15,665 mg/m3, respectively. Lifetime dermal carcinogenicity studies in mice treated with up to 0.2 mL of acetone did not reveal any increase in organ tumor incidence relative to untreated control animals The scientific literature contains many different studies that have measured either the neurobehavioural performance or neurophysiological response of humans exposed to acetone. Effect levels ranging from about 600 to greater than 2375 mg/m3 have been reported. Neurobehavioral studies with acetone-exposed employees have recently shown that 8-hr exposures in excess of 2375 mg/m3 were not associated with any dose-related changes in response time, vigilance, or digit span scores. Clinical case studies, controlled human volunteer studies, animal research, and occupational field evaluations all indicate that the NOAEL for this effect is 2375 mg/m3 or greater.

CYCLOHEXANE

Bacteria mutagen

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	✓

Leaend:

— Data either not available or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

Toxicity

TensorGrip TC49 Canister
Spray Adhesive

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

Version No: **1.1** Page **13** of **17** Issue Date: **12/07/2022**

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

ac	et	oı	1e

Endpoint	Test Duration (hr)	Species	Value	Source
LC50	96h	Fish	3744.6-5000.7mg/L	4
NOEC(ECx)	12h	Fish	0.001mg/L	4
EC50	72h	Algae or other aquatic plants	5600-10000mg/l	4
EC50	48h	Crustacea	6098.4mg/L	5
EC50	96h	Algae or other aquatic plants	9.873-27.684mg/l	4

cyclohexane

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	96h	Algae or other aquatic plants	2.17mg/l	2
BCF	1344h	Fish	31-102	7
EC50	72h	Algae or other aquatic plants	3.428mg/l	2
EC50	48h	Crustacea	0.9mg/l	2
LC50	96h	Fish	4.53mg/l	2
EC50(ECx)	48h	Crustacea	0.9mg/l	2

dimethyl ether

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	48h	Crustacea	>4400mg/L	2
EC50	96h	Algae or other aquatic plants	154.917mg/l	2
LC50	96h	Fish	1783.04mg/l	2
NOEC(ECx)	48h	Crustacea	>4000mg/l	1

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Most ethers are very resistant to hydrolysis, and the rate of cleavage of the carbon-oxygen bond by abiotic processes is expected to be insignificant.

Direct photolysis will not be an important removal process since aliphatic ethers do not absorb light at wavelengths >290 nm For Ketones: Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.

Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate. Ketones are stable to water under ambient environmental conditions. When pH levels are greater than 10, condensation reactions can occur which produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavourable. Based on its reactions in air, it seems likely that ketones undergo photolysis in water.

Terrestrial Fate: It is probable that ketones will be biodegraded by micro-organisms in soil and water.

Ecotoxicity: Ketones are unlikely to bioconcentrate or biomagnify.

For cyclohexanes:

log Kow: 3.44

Water solubility: 54.8 mg/l (25 C) Vapour pressure 97.6 mm Hg (25 C) Henry's Law Constant: 0.193 atm-m3/mole

Koc : 480

Half-life (hr) air : 6-52

Half-life (hr) H2O surface water : 2

ThOD: 3.42 BCF: 242

Environmental fate:

Terrestrial fate: If released on land cyclohexane will be lost by volatilisation and should leach into the ground. Cyclohexane is resistant to biodegradation but may slowly biodegrade in the presence of other hydrocarbons that are themselves biodegraded.

Aquatic fate: Volatilisation from water(estimated half-life 2 hours in a model river) should be the most important fate process in aquatic systems.

Atmospheric fate: In the atmosphere, cyclohexane will degrade by reaction with photochemically produced hydroxyl radicals (half-life 52 hours). The half-life is much shorter under photochemical smog conditions with half-lives as low as 6 hours being reported.

Biodegradation: Cyclohexanes are highly resistant to biodegradation and are catabolised chiefly by cooxidation. Thus they do not support growth of the degrading organism themselves but are metabolised during the course of the microorganisms growth on another, usually similar substrate. Initial attack involves oxygenation and subsequent ring cleavage to simply degradable acids. 10% degradation in 12 hours was reported by microorganisms isolated from a brackish creek in an area usually exposed to oil.

Abiotic degradation: In the atmosphere cyclohexane reacts with photochemically produced hydroxyl radicals with a half-life of 52 hours based on a recommended rate constant of 7.38 x 10-12 cm3mol-sec and a hydroxyl radical concentration of 5 x 10+5 cm3/sec. Photodegradation is much faster in the presence of nitrogen oxides (photochemical smog conditions).

Compared with other solvents, the reactivity of cyclohexane (measured by ozone forming potential) is relatively low (2 on a scale of 5). Products of reaction are cyclohexanone, cyclohexyl nitrate and unidentified carbonyl compounds resulting from ring cleavage.

Cyclohexane does not have any chromophores that absorb UV radiation at >290 nm so should not be subject to direct photolysis.

Bioconcentration Factor (BCF): Using log Kow a BCF of 242 can be estimated; some bioconcentration is expected. Significant risk of bioaccumulation is likely **Soil adsorption/ mobility**: The estimated Koc for cyclohexane (from its water solubility) is 480 indicating moderate soil adsorptivity. Test results show a small interaction with soil adsorbents and adsorptivity was only casually related to the organic carbon content of sediment. Adsorption constants for cyclohexane in three sediments ranged from 13 to 61.1 and 0.6 (mg/g/ mg/l) in montmorillonite and illite, respectively.

Volatilisation from water/ soil. The very high Henry's law constant indicates rapid volatilisation from water with the rate being controlled by diffusion through the liquid phase. A volatilisation half-life from a model river 1 m deep with a 1 m/sec current and a 3 m/sec wind is calculated to be 2.8 hours. In view of the high vapour pressure and moderate adsorption to soil, volatilisation from soil and surfaces should be considerable.

Ecotoxicity:

Fish LC50 (96 h) Pimephales promelus 4.53 mg/l (flow through); Lepomis macrochirus 34.72 mg/l; Poecilia reticulata 48 mg/l

Daphnia EC50 (48 h): 400 mg/l

Algal EC50 (72 h): Scenedesmus subspicatus >500 mg/l

Photobacterium phosphoreum EC50 (5 min) 85.5 mg/l; (10 min) 93 mg/l

Version No: 1.1 Page 14 of 17 Issue Date: 12/07/2022
Print Date: 21/09/2023

TensorGrip TC49 Canister Spray Adhesive

for acetone:

log Kow: -0.24 Half-life (hr) air: 312-1896 Half-life (hr) H2O surface water: 20 Henry's atm m3 /mol: 3.67E-05 BOD 5: 0.31-1.76,46-55%

COD: 1.12-2.07 ThOD: 2.2 BCF: 0.69

Environmental fate:

Acetone preferentially locates in the air compartment when released to the environment. A substantial amount of acetone can also be found in water, which is consistent with the high water to air partition coefficient and its small, but detectable, presence in rain water, sea water, and lake water samples. Very little acetone is expected to reside in soil, biota, or suspended solids. This is entirely consistent with the physical and chemical properties of acetone and with measurements showing a low propensity for soil absorption and a high preference for moving through the soil and into the ground water

In air, acetone is lost by photolysis and reaction with photochemically produced hydroxyl radicals; the estimated half-life of these combined processes is about 22 days. The relatively long half-life allows acetone to be transported long distances from its emission source.

Acetone is highly soluble and slightly persistent in water, with a half-life of about 20 hours; it is minimally toxic to aquatic life.

Acetone released to soil volatilises although some may leach into the ground where it rapidly biodegrades

Acetone does not concentrate in the food chain.

Acetone meets the OECD definition of readily biodegradable which requires that the biological oxygen demand (BOD) is at least 70% of the theoretical oxygen demand (THOD) within the 28-day test period

Drinking Water Standard: none available.

Soil Guidelines: none available.

Air Quality Standards: none available

Ecotoxicity:

Testing shows that acetone exhibits a low order of toxicity
Fish LC50: brook trout 6070 mg/l; fathead minnow 15000 mg/l
Bird LC0 (5 day): Japanese quail, ring-neck pheasant 40,000 mg/l
Daphnia magna LC50 (48 h): 15800 mg/l; NOEC 8500 mg/l

Aquatic invertebrate 2100 - 16700 mg/l Aquatic plant NOEC: 5400-7500 mg/l Daphnia magna chronic NOEC 1660 mg/l

Acetone vapors were shown to be relatively toxic to two types insects and their eggs. The time to 50% lethality (LT50) was found to be 51.2 hr and 67.9 hr when the flour beetle (*Tribolium confusum*) and the flour moth (*Ephestia kuehniella*) were exposed to an airborne acetone concentration of 61.5 mg/m3. The LT50 values for the eggs were 30-50% lower than for the adult. The direct application of acetone liquid to the body of the insects or surface of the eggs did not, however, cause any mortality.

The ability of acetone to inhibit cell multiplication has been examined in a wide variety of microorganisms. The results have generally indicated mild to minimal toxicity with NOECs greater than 1700 mg/L for exposures lasting from 6 hr to 4 days. Longer exposure periods of 7 to 8 days with bacteria produced mixed results; but overall the data indicate a low degree of toxicity for acetone. The only exception to these findings were the results obtained with the flagellated protozoa (*Entosiphon sulcatum*) which yielded a 3-day NOEC of 28 mg/L.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
acetone	LOW (Half-life = 14 days)	MEDIUM (Half-life = 116.25 days)
cyclohexane	HIGH (Half-life = 360 days)	LOW (Half-life = 3.63 days)
dimethyl ether	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
acetone	LOW (BCF = 0.69)
cyclohexane	LOW (BCF = 242)
dimethyl ether	LOW (LogKOW = 0.1)

Mobility in soil

-	
Ingredient	Mobility
acetone	HIGH (KOC = 1.981)
cyclohexane	LOW (KOC = 165.5)
dimethyl ether	HIGH (KOC = 1.292)

SECTION 13 Disposal considerations

Waste treatment methods

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- - Evaporate or incinerate residue at an approved site.
 - Return empty containers to supplier.
 - ▶ Ensure damaged or non-returnable cylinders are gas-free before disposal

SECTION 14 Transport information

Labels Required

Version No: **1.1** Page **15** of **17** Issue Date: **12/07/2022**

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023



Marine Pollutant



2YE

HAZCHEM

Land transport (ADG)

14.1. UN number or ID number	3501	
14.2. UN proper shipping name	CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S. (contains acetone)	
14.3. Transport hazard class(es)	Class 2.1 Subsidiary risk Not Applicable	
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions 274 362 Limited quantity 0	

Air transport (ICAO-IATA / DGR)

14.1. UN number	3501			
14.2. UN proper shipping name	Chemical under pressure, flammable, n.o.s. * (contains acetone)			
	ICAO/IATA Class	2.1		
14.3. Transport hazard class(es)	ICAO / IATA Subsidiary Hazard	Not Applicable		
	ERG Code	10L		
14.4. Packing group	Not Applicable			
14.5. Environmental hazard	Environmentally hazardous			
	Special provisions		A1 A187	
	Cargo Only Packing Instructions		218	
	Cargo Only Maximum Qty / Pack		75 kg	
14.6. Special precautions for user	Passenger and Cargo Packing Instructions		Forbidden	
	Passenger and Cargo Maximum Qty / Pack		Forbidden	
	Passenger and Cargo Limited Quantity Packing Instructions		Forbidden	
	Passenger and Cargo Limited Maximum Qty / Pack		Forbidden	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3501		
14.2. UN proper shipping name	CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S. (contains acetone)		
14.3. Transport hazard class(es)	IMDG Class 2.1 IMDG Subrisk Not Applicable		
14.4. Packing group	Not Applicable		
14.5 Environmental hazard	Marine Pollutant		
14.6. Special precautions for user	EMS Number F-D, S-U Special provisions 274 362 Limited Quantities 0		

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
acetone	Not Available

Version No: **1.1** Page **16** of **17** Issue Date: **12/07/2022**

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

Product name	Group
cyclohexane	Not Available
dimethyl ether	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
acetone	Not Available
cyclohexane	Not Available
dimethyl ether	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

acetone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 5 Australian Inventory of Industrial Chemicals (AIIC)

cyclohexane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

dimethyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (acetone; cyclohexane; dimethyl ether)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	12/07/2022
Initial Date	16/05/2022

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC - TWA: Permissible Concentration-Time Weighted Average

PC - STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit₀

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection

Version No: 1.1 Page 17 of 17 Issue Date: 12/07/2022

TensorGrip TC49 Canister Spray Adhesive

Print Date: 21/09/2023

OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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